

your premium pure water source



# LANGLADE SPRINGS

Langlade Springs, founded in 2006, was formed to provide **high quality natural alkaline mineral spring water** to customers through private label and branded programs. Our water offers a refreshing taste with one of the **highest natural 7.8+ pH factors available**, so it's naturally healthy.

Today Langlade Springs has grown to become a **one-stop source** for the highest quality private label **specialty bottled water and beverages**, with distribution across the U.S. and internationally. Centrally located in Northern Wisconsin, we manufacture and bottle right at the source to ensure ease of shipping across the entire country. Complete **cold-fill custom mixing, private label** and **co-packing** capabilities allow us to package your specialty water or beverage by the truckload. Choose from multiple sizes of 24-pack, single serve 100% recyclable PET bottles as well as eco-friendly RPET and ENSO™ biodegradable options.

Competitive prices, customer-friendly minimums, expert in-house graphic design, quick turnaround and personalized service make it **easy for you to do business with us**. We look forward to becoming your premium pure water source.





## PRIVATE LABEL

Complete **Private Label and Co-Packing of branded water** with the customer focus you count on. Whether your needs are small runs as low as 30 cases, multiple truckloads or somewhere in between, we can design a custom program that provides you the solutions you need. We're proud to supply private label bottled water to Cost Plus World Market, Project 7, Skinny Nutritional and many other well-known companies.



## PURE WATER

Ice Age glaciers created the aquifer that produces our **Natural Alkaline Mineral Spring Water**. This water offers refreshing taste and is healthy for you because it has one of the **highest natural 7.8+ pH factors available**. Springs are protected and monitored constantly to ensure initial water purity remains unchanged. Inside our plant, water is UV treated, micron filtered and bottled in a specially designed clean room to ensure the highest level of quality.



## LABEL PRINTING & DESIGN

**Expert in-house graphic design capabilities** take the guesswork out of creating your own custom water. Simply furnish us with your camera-ready art and we'll take it from there. Durable high gloss, permanent adhesive, **waterproof white vinyl labels** are oversized to offer **more advertising space**. Clear vinyl labels available with qualifying minimum order. All labels print 1-4 color process (Pantone colors are not available). The Label Design page on our website contains more helpful information.



## CO-PACKING

**Complete contract packaging and cold-fill custom mixed beverage capabilities.** We truckload Co-Pack specialty water and beverages for companies of every size, including BLK Water. Significant investments in our facility, equipment and processes, including IBWA certification, allow us to custom mix, fill, label, palletize and ship from our central location in Northern Wisconsin to ensure ease of shipping across the country. We bottle in a variety of sizes, styles and materials shown below.

## BOTTLE TYPES & SIZES

**Heavier gram weight bottles** for added firmness. Choose from a **variety of bottle sizes, styles and materials**:

- Standard style: 12 fl oz (355 mL), 16.9 fl oz (500 mL) & 20 fl oz (591 mL)
- Bullet style: 16.9 fl oz (500 mL), 23.6 fl oz (700 mL), 33 fl oz (1L)
- PET, 100% RPET & Biodegradable
- Clear or black flat caps
- 24-pack tray with clear film shrinkwrap



20 FL OZ



16.9 FL OZ



12 FL OZ



16.9 FL OZ Bullet



23.6 FL OZ/700 mL Bullet



33 FL OZ/1L Bullet

### Custom options available with qualifying minimum order:

Color of bottle, color of cap, clear vinyl labels, corrugated box packaging, 12 or 24-ct. cases and custom print shrinkwrap option for tray.